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|  | SHARP CORPORATION | APPLICABLE GROUP <br> TFT LIQUID CRYSTAL DISPLAY <br> GROUP |  |

DEVICE SPECIFICATION

## TFT-LCD Module

MODEL

## LQ121X1LH22 Rev.S

CUSTOMER'S APPROVAL.

DATE

## PRESENTED

BY

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## RECORDS OF REVISION

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## 1. Application

This specification applies to a color TFT-LCD module, LQ121X1LH22 Rev.S.

## 2. Overview

This module is a color active matrix LCD module incorporating amorphous silicon TFT (Thin Film Transistor). It is composed of a color TFT-LCD panel, driver ICs, control circuit and power supply circuit and a backlight unit. Graphics and texts can be displayed on a $1024 \times 3 \times 768$ dots panel with 262,144 colors by using LVDS (Low Voltage $\underline{\text { Differential Signaling) to interface and supplying }+3.3 \text { V DC supply voltage for TFT-LCD panel driving and supply }}$ voltage for backlight.

The TFT-LCD panel used for this module has very high aperture ratio. A low-reflection and higher-color-saturation type color filter is also used for this panel. Therefore, high-brightness and high-contrast image, which is suitable for the multimedia use, can be obtained by using this module.

Optimum viewing direction is 6 o'clock.

## Backlight-driving DC/AC inverter is not built in this module.

[Features]

1) High aperture panel ; high-brightness or low power consumption.
2) Brilliant and high contrast image .
3) Small footprint and thin shape.
4) Light weight.
3. Mechanical Specifications

| Parameter | Specifications | Unit |
| :--- | :--- | :---: |
| Display size | $31(12.1 ")$ Diagonal | cm |
| Active area | $245.76(\mathrm{H}) \times 184.32(\mathrm{~V})$ | mm |
| Pixel format | $1024(\mathrm{H}) \times 768(\mathrm{~V})$ | pixel |
|  | $(1$ pixel = R+G+B dots) |  |
| Pixel pitch | $0.240(\mathrm{H}) \times 0.240(\mathrm{~V})$ | mm |
| Pixel configuration | R,G,B vertical stripe |  |
| Display mode | Normally white | gm |
| Unit outline dimensions *1 | $261.0(\mathrm{~W}) \times 199.0(\mathrm{H}) \times 5.5 \mathrm{max} .(\mathrm{D})$ | mm |
| Mass | $310+/-20$ |  |
| Surface treatment | Anti-glare and hard-coating 2H <br> Low reflection (=<5\%) |  |

[^0]Outline dimensions is shown in Fig. 1 (Drawing No.:2D-004-528)

## 4. Input Terminals

4-1. TFT-LCD panel driving
CN1 (LVDS signals and +3.3V DC power supply)
Using connector : FI-AB20S-HF (JAE)
Corresponding connector : FI-A20H / FI-A20M (JAE)

| Pin No. | Symbol |  | Function |
| :---: | :---: | :--- | :---: |
| 1 | Vcc | +3.3 V power supply |  |
| 2 | Vcc | +3.3 V power supply |  |
| 3 | GND |  | LVDS |
| 4 | GND |  | LVDS |
| 5 | RXIN0- | Receiver signal (-) |  |
| 6 | RXIN0+ | Receiver signal (+) | LVDS |
| 7 | GND |  | LVDS |
| 8 | RXIN1- | Receiver signal (-) |  |
| 9 | RXIN1+ | Receiver signal (+) | LVDS |
| 10 | GND |  | LVDS |
| 11 | RXIN2- | Receiver signal (-) |  |
| 12 | RXIN2+ | Receiver signal (+) | LVDS |
| 13 | GND |  | LVDS |
| 14 | RXCLK IN- | Clock signal (-) |  |
| 15 | RXCLK IN+ | Clock signal (+) |  |
| 16 | GND |  |  |
| 17 | NC |  |  |
| 18 | NC |  |  |
| 20 | GNDD |  |  |

[Note 1] Relation between LVDS signals and actual data shows below section (4-2).
[Note 2] The shielding case is connected with signal GND.

4-2 Interface block diagram
Using receiver: Single LVDS interface,which equals DS90CF364(National semiconductor),contained in a control IC
Corresponding Transmitter: DS90C363,DS90C383,DS90C363A,DS90C383A(National semiconductor)


## 4-3. Backlight driving

CN2 : BHSR-02VS-1(JST)
Mating connector : SM02B-BHSS-1(JST)

| Pin no. | symbol | function |  |
| :---: | :---: | :---: | :---: |
| 1 | $\mathrm{~V}_{\text {HIGH }}$ | Power supply for lamp | (High voltage side) |
| 2 | $\mathrm{~V}_{\text {LOW }}$ | Power supply for lamp | (Low voltage side) |

5. Absolute Maximum Ratings

| Parameter | Symbol | Condition | Ratings | Unit | Remark |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Input voltage | $\mathrm{V}_{\mathrm{I}}$ | $\mathrm{Ta}=25^{\circ} \mathrm{C}$ | -0.3 to Vcc +0.3 | V | $[$ Note1] |
| +3.3 V supply voltage | Vcc | $\mathrm{Ta}=25^{\circ} \mathrm{C}$ | 0 to +4 | V |  |
| Storage temperature | Tstg | - | -25 to +60 | ${ }^{\circ} \mathrm{C}$ | $[$ Note2] |
| Operating temperature (Ambient) | Topa | - | 0 to +50 | ${ }^{\circ} \mathrm{C}$ |  |

[Note1] LVDS signals
[Note2] Humidity: $95 \%$ RH Max. at $\mathrm{Ta}=\left\langle 40^{\circ} \mathrm{C}\right.$.
Maximum wet-bulb temperature at $39^{\circ} \mathrm{C}$ or less at $\mathrm{Ta}>40^{\circ} \mathrm{C}$.
No condensation.
6. Electrical Characteristics
6-1.TFT-LCD panel driving
$\mathrm{Ta}=25^{\circ} \mathrm{C}$

| Parameter |  |  | Symbol | Min. | Typ. | Max. | Unit | Remark |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Vcc | Supply voltage |  | Vcc | +3.0 | +3.3 | +3.6 | V | [Note2] |
|  | Current dissipation |  | Icc | - | 340 | 550 | mA | [Note3] |
| Permissive input ripple voltage |  |  | $\mathrm{V}_{\mathrm{RP}}$ | - | - | 100 | mVp-p | $\mathrm{Vcc}=+3.3 \mathrm{~V}$ |
| Input voltage range |  |  | $\mathrm{V}_{\mathrm{I}}$ | 0 | - | 2.4 | V | LVDS signal |
| Differential input threshold voltage |  | High | $\mathrm{V}_{\text {TH }}$ | - | - | +100 | mV | $\mathrm{V}_{\mathrm{CM}}=+1.2 \mathrm{~V}$ |
|  |  | Low | $\mathrm{V}_{\mathrm{TL}}$ | -100 | - | - | mV | [Note1] |
| Input current (High) |  |  | $\mathrm{I}_{\mathrm{OH}}$ | - | - | +/-10 | $\mu \mathrm{A}$ | $\begin{aligned} & \mathrm{V}_{\mathrm{I}}=2.4 \mathrm{~V} \\ & \mathrm{Vcc}=3.6 \mathrm{~V} \end{aligned}$ |
| Input current (Low) |  |  | $\mathrm{I}_{\mathrm{OL}}$ | - | - | +/-10 | $\mu \mathrm{A}$ | $\begin{aligned} & \mathrm{V}_{\mathrm{I}}=0 \mathrm{~V} \\ & \mathrm{Vcc}=3.6 \mathrm{~V} \end{aligned}$ |
| Terminal resistor |  |  | $\mathrm{R}_{\mathrm{T}}$ | - | 100 | - | $\Omega$ | Differential input |

[Note1] $\mathrm{V}_{\mathrm{CM}}$ : Common mode voltage of LVDS driver.

## [Note2]

On-off conditions for supply voltage


Vcc-dip conditions

1) $2.5 \mathrm{~V}=<\mathrm{Vcc}<3.0 \mathrm{~V}$ $\mathrm{td}=<10 \mathrm{~ms}$
2) $\mathrm{Vcc}<2.5 \mathrm{~V}$


Vcc-dip conditions should also follow the On-off conditions for supply voltage
[Note3] Typical current situation : 16-gray-bar pattern.

$$
\mathrm{Vcc}=+3.3 \mathrm{~V}
$$

## 6-2. Backlight driving

| R G B | R G B | R G B |  | R G B | R G B |
| :--- | :--- | :--- | :--- | :--- | :--- |
| G S 0 | G S 4 | G S 8 | $\ldots$ | GS 5 6 | G S 6 0 |



The backlight system is an edge-lighting type with single CCFT (Cold Cathode Fluorescent Tube).
The characteristics of the only lamp are shown in the following table.

| Parameter | Symbol | Min. | Typ. | Max. | Unit | Remark |
| :--- | :---: | :---: | :---: | :---: | :---: | :--- |
| Lamp current range | $\mathrm{I}_{\mathrm{L}}$ | 2.0 | 6.0 | 6.0 | mArms | [Note1] |
| Lamp voltage | $\mathrm{V}_{\mathrm{L}}$ | - | 610 | - | Vrms |  |
| Lamp power consumption | $\mathrm{P}_{\mathrm{L}}$ | - | 3.7 | - | W | [Note2] |
| Lamp frequency | $\mathrm{F}_{\mathrm{L}}$ | 30 | 60 | 70 | KHz | $[$ Note3] |
| Kick-off voltage | $\mathrm{V}_{\mathrm{S}}$ | - | - | 1500 | Vrms | Ta=25 ${ }^{\circ} \mathrm{C}$ |
|  |  | - | - | 1500 | Vrms | Ta=0 ${ }^{\circ} \mathrm{C}$ |
| [Note4] |  |  |  |  |  |  |
| Lamp life time | $\mathrm{L}_{\mathrm{L}}$ | 10000 | - | - | Hour | [Note5] |

[Note1] Lamp current is measured with current meter for high frequency as shown below.


[^1][Note2] Calculated value for reference ( $\mathrm{I}_{\mathrm{L}} \mathrm{X} \mathrm{V}_{\mathrm{L}}$ )
[Note3] Lamp frequency may produce interference with horizontal synchronous frequency, and this may cause beat on the display. Therefore lamp frequency shall be detached as much as possible from the horizontal synchronous frequency and from the harmonics of horizontal synchronous to avoid interference.
[Note4] The voltage above this value should be applied to the lamp for more than 1 second to startup. Otherwise the lamp may not be turned on.
[Note5] Lamp life time is defined as the time when either (1) or (2) occurs in the continuous operation under the condition of $\mathrm{Ta}=25^{\circ} \mathrm{C}$ and $\mathrm{IL}=6.0 \mathrm{mArms}$.
(1) Brightness becomes $50 \%$ of the original value under standard condition.
(2) Kick-off voltage at $\mathrm{Ta}=0^{\circ} \mathrm{C}$ exceeds maximum value, 1500 V rms .

Note) The performance of the backlight, for example life time or brightness, is much influenced by the characteristics of the DC-AC inverter for the lamp. When you design or order the inverter, please make sure that a poor lighting caused by the mismatch of the backlight and the inverter (miss-lighting, flicker, etc.) never occur. When you confirm it, the module should be operated in the same condition as it is installed in your instrument.
7. Timing characteristics of input signals

7-1. Timing characteristics (This is specified at digital outputs of LVDS driver.)

(Vertical)

| Item (symbol) | Min. | Typ. | Max. | Unit | Remark |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Vsync cycle $\left(\mathrm{T}_{\mathrm{VA}}\right)$ | - | 16.667 | - | ms | Negative |
|  | 803 | 806 |  | line |  |
| Blanking period $\left(\mathrm{T}_{\mathrm{VB}}\right)$ | 35 | 38 | - | line |  |
| Sync pulse width $\left(\mathrm{T}_{\mathrm{VC}}\right)$ | 4 | 6 | - | line |  |
| Back porch $\left(\mathrm{T}_{\mathrm{VD}}\right)$ | 0 | 29 |  | line |  |
| Sync pulse width + Back porch <br> $\left(\mathrm{T}_{\mathrm{VC}}+\mathrm{T}_{\mathrm{VD}}\right)$ | 35 | 35 | 35 | line |  |
| Active display area $\left(\mathrm{T}_{\mathrm{VE}}\right)$ | 768 | 768 | 768 | line |  |
| Front porch $\left(\mathrm{T}_{\mathrm{VF}}\right)$ | 0 | 3 | - | line |  |

(Horizontal)

| Item (symbol) | Min. | Typ. | Max. | Unit | Remark |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Hsync cycle $\left(\mathrm{T}_{\mathrm{HA}}\right)$ | 19.4 | 20.677 | - | $\mu \mathrm{s}$ | Negative |
|  | 1260 | 1344 | 1408 | clock |  |
| Blanking period $\left(\mathrm{T}_{\mathrm{HB}}\right)$ | 236 | 320 | - | clock |  |
| Sync pulse width $\left(\mathrm{T}_{\mathrm{HC}}\right)$ | 8 | 136 | - | clock |  |
| Sync pulse width + Back porch <br> $\left(\mathrm{T}_{\mathrm{HC}}+\mathrm{T}_{\mathrm{HD}}\right)$ | $1500-\mathrm{T}_{\mathrm{HA}}$ | 296 | $\mathrm{~T}_{\mathrm{HA}}-1024$ | clock |  |
| Active display area $\left(\mathrm{T}_{\mathrm{HE}}\right)$ | 1024 | 1024 | 1024 | clock |  |
| Front porch $\left(\mathrm{T}_{\mathrm{HF}}\right)$ | 0 | 24 | - | clock |  |

(Clock)

| Item | Min. | Typ. | Max. | Unit | Remark |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Frequency | 50.0 | 65.0 | 65.0 | MHz | $[$ Note1] |

Note) In case of lower frequency, the deterioration of display quality, flicker etc., may be occurred.
(Hsync-Vsync Phase difference)

(Hsync-ENAB Phase difference)


7-2 Display position

| Item | Standards | Beginning | Ending | Unit | Remark |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Horizontal | rising edge of ENAB | 0 | 1024 | clock |  |
|  | falling edge of Hsync | 296 | 1320 | clock | [Note1] |
| Vertical | falling edge of Vsync | 35 | 803 | clock |  |

[Note1] ENAB signal must be fixed to low.
[Note]
(Horizontal display direction)
When ENAB is fixed low, 296 clock are counted from Hsync negative edge and data from after are available. If you need other timing, please use ENAB signal.

## (Vertical display direction)

35 lines are counted from Vsync negative edge and data from next line are available.

## (Note of ENAB signal)

ENAB could not be used for the purpose of the vertical display start timing.

## Caution

Image will not be displayed on the right position otherwise.

7-3. Input Data Signals and Display Position on the screen


8．Input Signals，Basic Display Colors and Gray Scale of Each Color

|  | Colors \＆ <br> Gray scale |  |  |  |  |  |  |  |  | Data | signa |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | Gray Scale | R0 | R1 | R2 | R3 | R4 | R5 | G0 | G1 | G2 | G3 | G4 | G5 | B0 | B1 | B2 | B3 | B4 | B5 |
|  | Black | － | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Blue | － | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
|  | Green | － | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Cyan | － | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
|  | Red | － | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Magenta | － | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |
|  | Yellow | － | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | White | － | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 |
|  | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | 仑 <br> Darker <br> 仑 <br> $\sqrt{5}$ <br> Brighter <br> 2 | GS1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  |  | GS2 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  |  | $\downarrow$ |  |  |  | $\downarrow$ |  |  |  |  |  | $\downarrow$ |  |  |  |  |  |  |  |  |
|  |  | $\downarrow$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | GS61 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  |  | GS62 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Red | GS63 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | $\hat{\imath}$  <br> Darker  <br> 仓े  <br>   <br> Brighter  <br> ת  | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  |  | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  |  | $\downarrow$ |  |  |  | $\downarrow$ |  |  |  |  |  | $\downarrow$ |  |  |  |  |  |  |  |  |
|  |  | $\downarrow$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
|  |  | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Green | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | Black | GS0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
|  | 仑 | GS1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 |
|  | Darker | GS2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 |
|  | 仑 | $\downarrow$ | $\downarrow$$\downarrow$ |  |  |  |  |  | $\begin{aligned} & \downarrow \\ & \downarrow \end{aligned}$ |  |  |  |  |  | $\downarrow$$\downarrow$ |  |  |  |  |  |
|  | $\checkmark$ | $\downarrow$ |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | Brighter | GS61 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 1 | 1 | 1 | 1 |
|  |  | GS62 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 |
|  | Blue | GS63 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 |

0 ：Low level voltage， 1 ：High level voltage
Each basic color can be displayed in 64 gray scales from 6 bit data signals．According to the combination of total 18 bit data signals，the 262，144－color display can be achieved on the screen．
9. Optical Characteristics
$\mathrm{Ta}=25^{\circ} \mathrm{C}, \mathrm{Vcc}=+3.3 \mathrm{~V}$

| Parameter |  | Symbol | Condition | Min. | Typ. | Max. | Unit | Remark |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Viewing <br> angle <br> range | Horizontal | 日21, 822 | $\mathrm{CR}>10$ | 45 | - | - | Deg. | [Note1,4] |
|  | Vertical | $\theta 11$ |  | 10 | - | - | Deg. |  |
|  |  | $\theta 12$ |  | 30 | - | - | Deg. |  |
| Contrast ratio |  | CRn | $\theta=0^{\circ}$ | 150 | - | - |  | [Note2,4] |
|  |  | CRo | Optimum viewing angle | - | 300 | - |  |  |
| Response time | Rise | $\tau \mathrm{r}$ | $\theta=0^{\circ}$ | - | 15 |  | ms | [Note3,4] |
|  | Decay | $\tau \mathrm{d}$ |  | - | 30 |  | ms |  |
| Chromaticity of white |  | x |  | - | 0.313 | - |  | [Note4] |
|  |  | y |  | - | 0.329 | - |  |  |
| Luminance of white <br> [Note4] |  | $\mathrm{Y}_{\mathrm{L}}$ |  | 130 | 160 | - | $\mathrm{cd} / \mathrm{m}^{2}$ | $\begin{gathered} \mathrm{IL}=6.0 \mathrm{~mA} \mathrm{rms} \\ \mathrm{FL}=60 \mathrm{kHz} \end{gathered}$ |
| White Uniformity |  | $\delta_{\text {w }}$ |  | - | - | 1.45 |  | [Note5] |

*The measurement shall be executed 30 minutes after lighting at rating. (typical condition : $\mathrm{IL}=6.0 \mathrm{mArms}$ ) The optical characteristics shall be measured in a dark room or equivalent state with the method shown in Fig. 2 below.


Fig. 2 Optical characteristics measurement method
[Note1] Definitions of viewing angle range:

[Note2] Definition of contrast ratio:
The contrast ratio is defined as the following.
Luminance (brightness) with all pixels white
Contrast Ratio $(\mathrm{CR})=$
Luminance (brightness) with all pixels black
[Note3] Definition of response time:
The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white" .

[Note4] This shall be measured at center of the screen.
[Note5] Definition of white uniformity:
White uniformity is defined as the following with five measurements (A-E).


$$
\delta \mathrm{w}=\frac{\text { Maximum Luminance of five points(brightness) }}{\text { Minimum Luminance of five points(brightness) }}
$$

## 10. Display Quality

The display quality of the color TFT-LCD module shall be in compliance with the Incoming Inspection Standard.

## 11. Handling Precautions

a) Be sure to turn off the power supply when inserting or disconnecting the cable.
b) Be sure to design the cabinet so that the module can be installed without any extra stress such as warp or twist.
c) Since the front polarizer is easily damaged, pay attention not to scratch it.
d) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
e) When the panel surface is soiled, wipe it with absorbent cotton or other soft cloth.
f) Since the panel is made of glass, it may break or crack if dropped or bumped on hard surface. Handle with care.
g) Since CMOS LSI is used in this module, take care of static electricity and injure the human earth when handling.
h) Observe all other precautionary requirements in handling components.
i) This module has its circuitry PCBs on the rear side and should be handled carefully in order not to be stressed.
j) When some pressure is added onto the module from rear side constantly , it causes display nonuiformity issue, functional defect, etc. So , please avoid such design .
k) PET sheet covers some electric components and handle with special care to avoid mechanical stress and shock on this PET surface.

1) Duaring the module aging, don't put protection film on the module surface.
m) When handling LCD modules and assembling them into cabinets, please be noted that long-term storage in the environment of oxidization or deoxidization gas and the use of such materials as reagent, solvent, adhesive, resin, etc. which generate these gasses, may cause corrosion and discoloration of the LCD modules.
n) Laminated film is attached to the module surface to prevent it from being scratched. Peel the film off slowly just before the use with strict attention to electrostatic charges. Ionized air shall be blown over during the action. Blow off the 'dust' on the polarizer by using an ionized nitrogen gun, etc..
12. Packing form
a) Piling number of cartons : 7
b) Package quantity in one carton : 10 pcs
c) Carton size : 436(W)X320(H)X263(D)mm
d) Total mass of one carton filled with full modules : 4400g
13. Reliability test items

| No. | Test item | Conditions |
| :---: | :--- | :--- |
| 1 | High temperature storage test | $\mathrm{Ta}=60^{\circ} \mathrm{C} \quad 240 \mathrm{~h}$ |
| 2 | Low temperature storage test | $\mathrm{Ta}=-25^{\circ} \mathrm{C} \quad 240 \mathrm{~h}$ |
| 3 | High temperature <br> \& high humidity operation test | $\mathrm{Ta}=40^{\circ} \mathrm{C} ; 95 \% \mathrm{RH} \quad 240 \mathrm{~h}$ <br> $(\mathrm{No}$ condensation) |
| 4 | High temperature operation test | $\mathrm{Ta}=50^{\circ} \mathrm{C} \quad 240 \mathrm{~h}$ <br> (The panel temp. must be less than $\left.60{ }^{\circ} \mathrm{C}\right)$ |
| 5 | Low temperature operation test | $\mathrm{Ta}=0^{\circ} \mathrm{C} \quad 240 \mathrm{~h}$ |
| 6 | Vibration test <br> (non- operating) | Frequency:10-57Hz/Vibration width(one side):0.075mm <br> Sweep time:11minutes <br> Test period:3hours <br> $(1 h o u r ~ f o r ~ e a c h ~ d i r e c t i o n ~ o f ~ X, Y, Z) ~$ |
| 7 | Shock test <br> (non- operating) | Max.gravity:490m/s ${ }^{2}$ <br> Pulse width:11ms,sine wave |

## 14. Others

1) Lot No. Label:

2) Adjusting volume have been set optimally before shipment, so do not change any adjusted value. If adjusted value is changed, the specification may not be satisfied.
3) Disassembling the module can cause permanent damage and should be strictly avoided.
4) Please be careful since image retention may occur when a fixed pattern is displayed for a long time.


Fig4.Packing Form



[^0]:    *1.Note : excluding backlight cables.

[^1]:    * 2pin is VLow

